

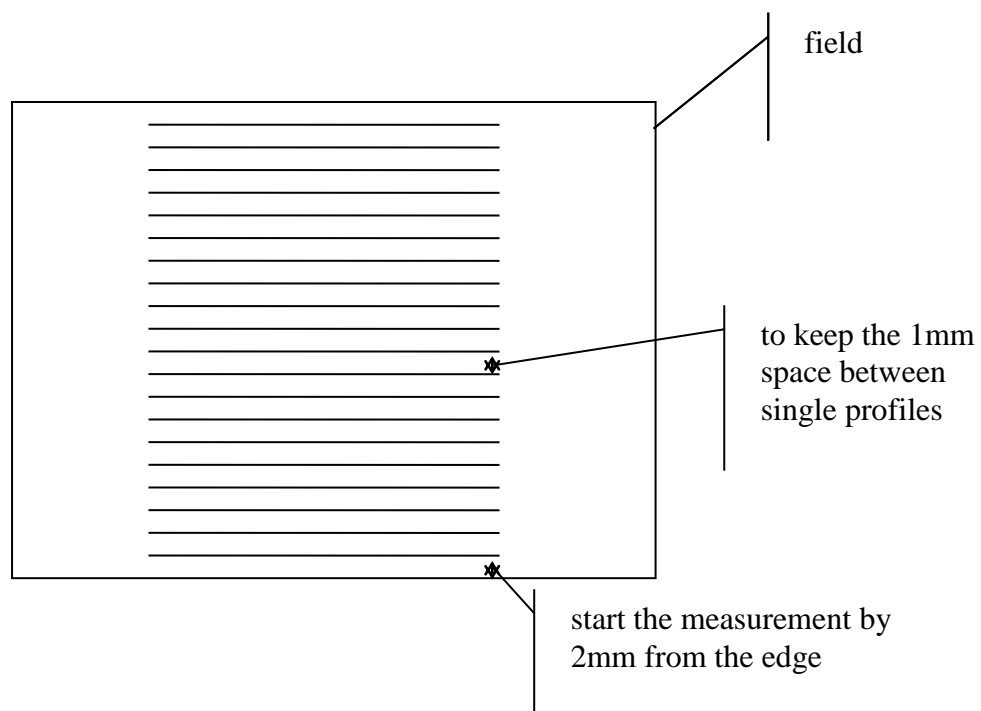
Instruction of the measurement “Round Robin”

1. Setting device

Technical specifications		Device
Tip radius		R 2um
Angle tip		90°
Measurement pressure		1 mN
Speed of the measurement		0,50 mm/s
Evaluation Length		12,5 mm
Cut-off		2,5 mm x 5 lengths
		$\lambda_s = 0,008$ mm
Filter		Rk or ISO 13565
Tester		no skid

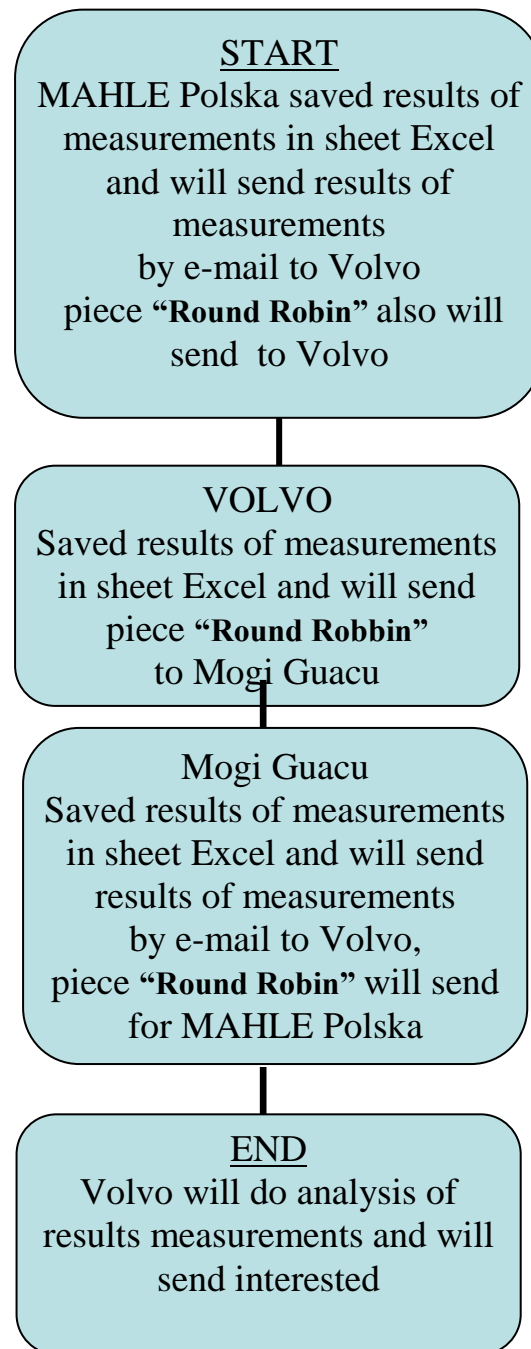
2. Realization of the measurement

2.1. Collect (measure) twenty single profiles in marked field and save raw data profiles



3. Print single values measurement and to write into the enclosed sheet Excel.

4. Diagram “Round Robbin”



5. Addresses

waldemar.skiba@volvo.com

carlos.cunha@br.mahle.com

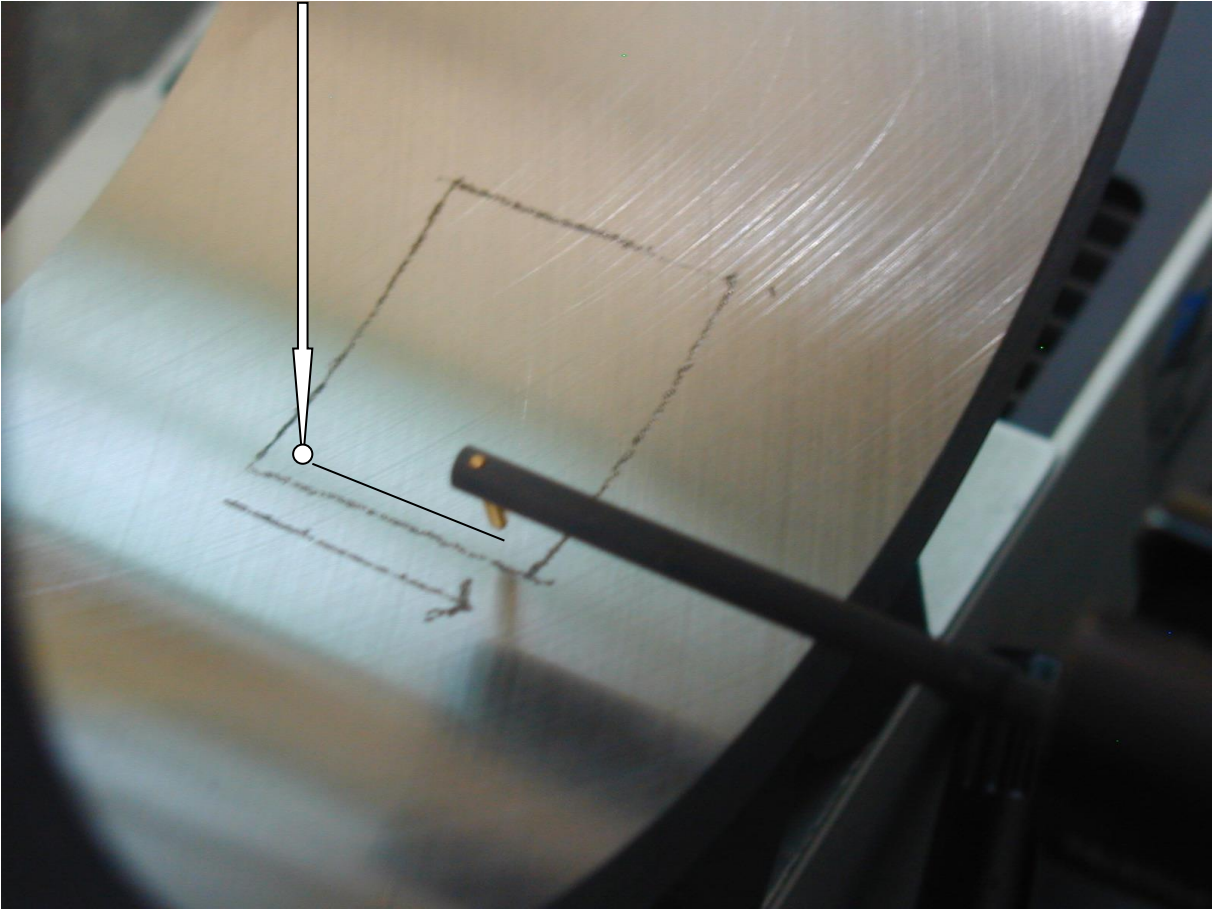
rafal.maciejewski@pl.mahle.com

jozef.gruszka@pl.mahle.com

6. Picture measurement



Start point of the first measurement



Author:
R. Maciejewski